

## Stabilised Zirconia and Luminescence of Zirconia Doped with Cerium (ZrO<sub>2</sub>):Ce<sup>3+</sup>.

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**Abstract:** One big disadvantage of pure Zirconia is polymorphism, during heating process it undergoes phase transformation and this makes the usage of pure Zirconia (ZrO<sub>2</sub>) in many applications very difficult. This phase transformation leads researchers to focus on the modification of ZrO<sub>2</sub>. The addition of some oxides e.g. CaO, Y<sub>2</sub>O<sub>3</sub> etc into Zirconia (ZrO<sub>2</sub>) results into modification that do not undergo phase transformation during heating, hence can be used in many applications. Y<sub>2</sub>O<sub>3</sub> was used in this research as a stabiliser to prepare the modifications known i.e. monoclinic, cubic and tetragonal and it was doped with a rare earth trivalent metal. Precipitation method was used to obtain Zirconia hydroxide from ZrOCl<sub>2</sub>. 8H<sub>2</sub>O and 25% NH<sub>4</sub>OH. This was then heated in an oven to obtain the desired modification. To measure its luminescence, ZrO<sub>2</sub> was doped with 1% Ce<sub>2</sub>O<sub>3</sub> using heating method. The results of using a stabilizer showed that with 8% Y<sub>2</sub>O<sub>3</sub>, cubic phase of zirconia (mixed a bit with some monoclinic) was obtained and with 4% Y<sub>2</sub>O<sub>3</sub>, a mixed phase was also obtained. The results of doping Zirconia (ZrO<sub>2</sub>) with 1% Ce<sub>2</sub>O<sub>3</sub> showed luminescence spectra with two peaks, one at 22000cm<sup>-1</sup> (454.5nm) which is due to Zirconia and the second peak at 16400cm<sup>-1</sup> (609.8nm) which can be attributed to a *fd*-transition in Ce<sup>3+</sup> in accordance with literatures.

**Keywords:** Cerium, Doping, Luminescence, Phase transformation, Stabilized Zirconia.

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### I. Introduction

Zirconia (ZrO<sub>2</sub>) exists in a monoclinic phase at room temperature inverting into a tetragonal phase above approximately 1200°C, it is available in a wide variety of shapes and sizes and also amenable to a wide variety of cold and hot forming techniques [1]. Zirconia is stable in oxidising and mildly reducing atmosphere, in its pure form it has a high melting point (about 2,700°C) and a low thermal conductivity. One big disadvantage of pure Zirconia is polymorphism, during heating process it undergoes phase transformation and this makes the usage of pure Zirconia (ZrO<sub>2</sub>) in many applications very difficult [2]. This phase transformation leads researchers to focus on the modification of ZrO<sub>2</sub> [3]. The addition of some oxides e.g. CaO, Y<sub>2</sub>O<sub>3</sub> etc into Zirconia (ZrO<sub>2</sub>) results into modification that do not undergo phase transformation during heating, hence can be used in many applications. This research aims at using Y<sub>2</sub>O<sub>3</sub> as a stabiliser to prepare the modifications known i.e. monoclinic, cubic and tetragonal and try to dope in a rare earth trivalent metal. Precipitation method is used to obtain Zirconia hydroxide which is then heated in an oven to obtain the desired modification. Doping Zirconia with 1% Ce<sub>2</sub>O<sub>3</sub> was done using heating method.

### II. Experimental

#### 2.1 Preparation of Stabilised Zirconia:

To prepare stabilised zirconia, 3g of ZrOCl<sub>2</sub>. 8H<sub>2</sub>O was weighed and 8% mol of Y<sub>2</sub>O<sub>3</sub> was added. The mixture was dissolved in hot water with stirring at 80°C with addition of small amount of HCl. The clear solution was precipitated using 25% NH<sub>4</sub>OH and filtered. The hydroxide formed was washed with distilled water and then washed several times with 1% NH<sub>4</sub>OH to get Cl<sup>-</sup> free hydroxide. The Cl<sup>-</sup> free hydroxide was heated for one day at 120°C to obtain the cubic phase modification of zirconium.

To get the tetragonal phase, 4.5% mol Y<sub>2</sub>O<sub>3</sub> was used in the same procedure as above; the only exception was that after heating to 120°C the product was cooled down slowly.

#### 2.2 Doping with Ce<sub>2</sub>O<sub>3</sub>:

For the doping procedure, 3g ZrO<sub>3</sub> and 1% Ce<sub>2</sub>O<sub>3</sub> was weighed and mixed well in a mortar. The mixture was heated at 1000°C for 14 days, and then cooled down slowly.

### III. Results

#### 3.1 ZrO<sub>2</sub>:8%Y<sub>2</sub>O<sub>3</sub>.

With 8% Y<sub>2</sub>O<sub>3</sub>, cubic phase of zirconium (mixed a bit with some monoclinic) was obtained. The x-ray powder diffraction pattern of the prepared modification seen in blue fitted into the theoretical cubic pattern seen in red, as shown in fig 1. Some few peaks can be seen to belong to monoclinic phase, but the cubic fit measured much better.

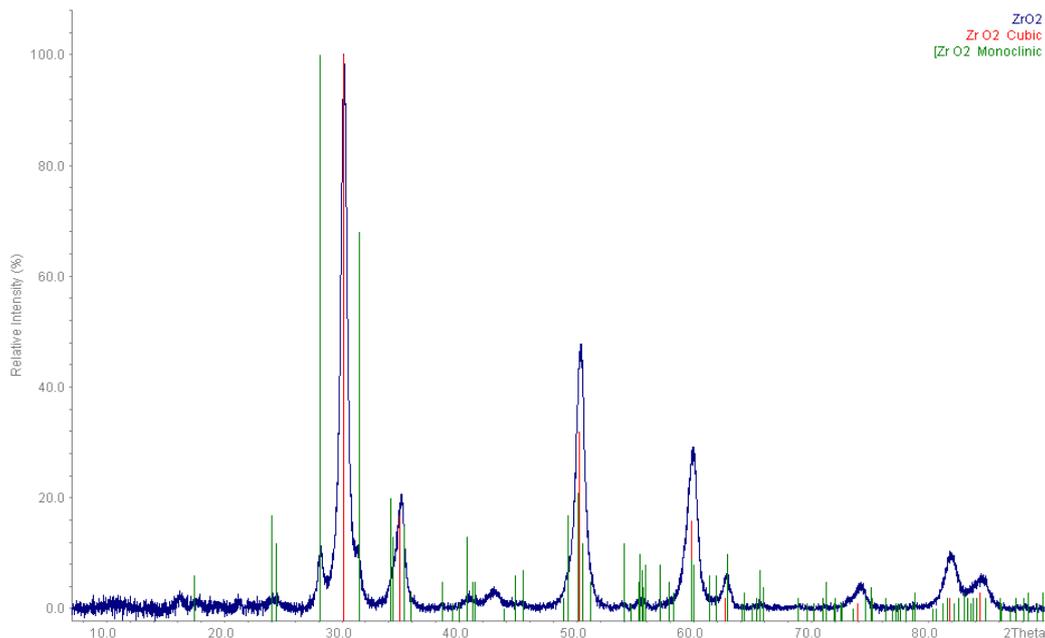


Fig 1. X-ray Powder Diffraction Pattern for Cubic phase ZrO<sub>2</sub>.

### 3.2 ZrO<sub>2</sub>:4%Y<sub>2</sub>O<sub>3</sub>:

A mixed phase was obtained with 4% Y<sub>2</sub>O<sub>3</sub>, i.e. cubic and tetragonal as shown in fig 2, blue peaks are the prepared tetragonal modification and green the theoretical tetragonal modification and can be seen to fit to certain degree. The experiment was repeated and cooled very slowly at 1°C per hour, yet a pure tetragonal phase was not obtained, but obtained alongside some mixed phases. As can be seen from the X-ray diffraction pattern, the product obtained does not have high symmetry character when compared to the theoretical cubic pattern, although some peaks fit, but not completely split as is the case in the theoretical, this support the fact that the tetragonal was prepared even though with some amount of cubic phase. Since the peaks from the obtained results do not split completely, the process of complete conversion from cubic to tetragonal is not yet completed. Fitting the obtained with the monoclinic phase, one can see that the monoclinic phase was also obtained in the measured to a certain degree but not as much as the tetragonal and cubic. The cubic peaks position is similar to the tetragonal only that the symmetry is higher in the cubic, so the tetragonal peaks are more split than the cubic.

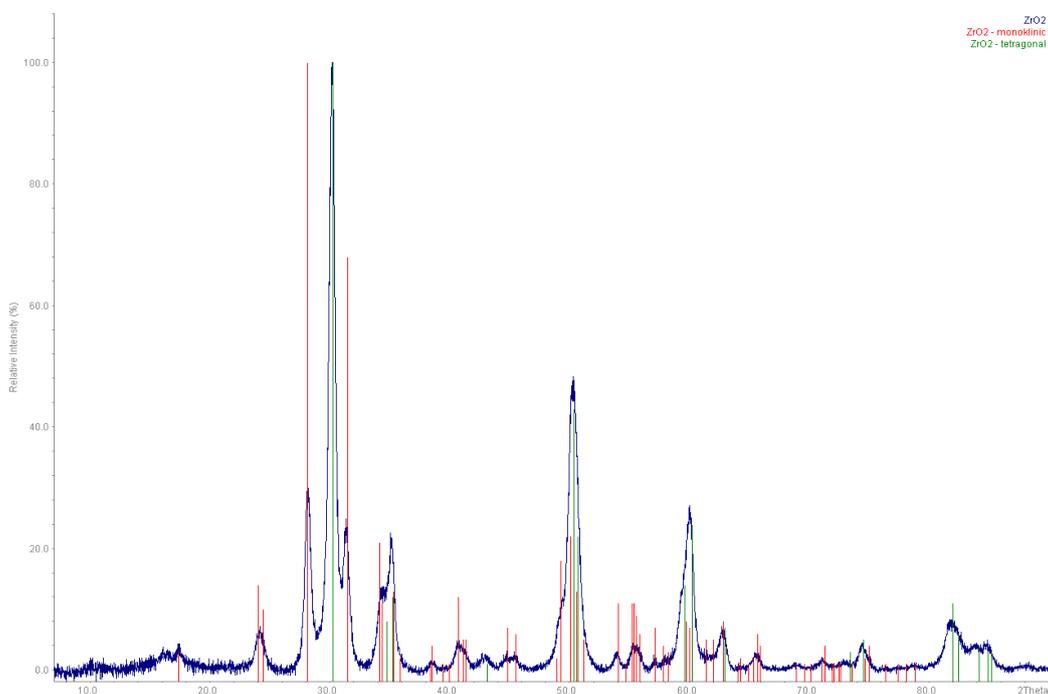
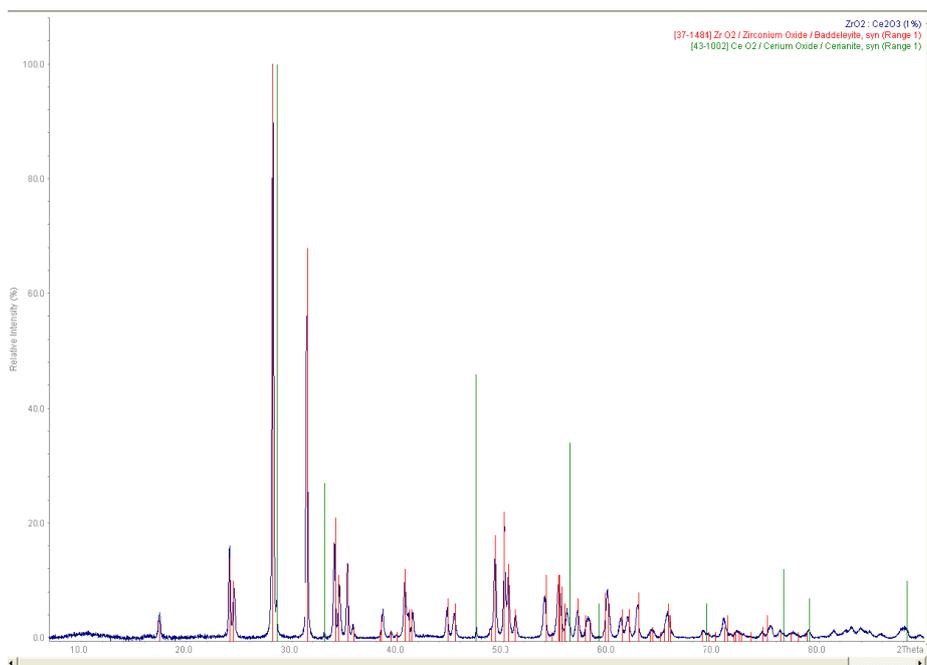


Fig 2 X-ray powder diffraction pattern for mixed phase ZrO<sub>2</sub>

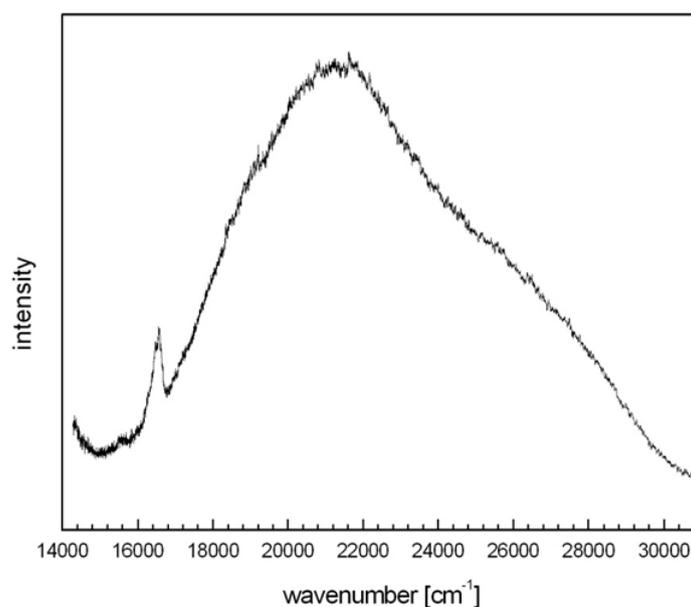
### 3.3 Luminescence of Zirconia doped with Cerium (ZrO<sub>2</sub>):Ce<sup>3+</sup> ZrO<sub>2</sub>:Ce<sup>3+</sup>:

The x-ray powder diffraction pattern showed some peaks due to ZrO<sub>2</sub> and some extra peaks which could be attributed to Ce ions as can be seen from fig 3.



**Fig 3.** X-ray powder diffraction pattern of ZrO<sub>2</sub> doped with Ce<sup>3+</sup>.

The luminescence spectra given in fig 4, below showed two peaks, one at 22000cm<sup>-1</sup> (454.5nm) which is due to Zirconia and the second peak at 16400cm<sup>-1</sup> (609.8nm) which can be attributed to a fd-transition in Ce<sup>3+</sup> in accordance with literatures. The emission spectra of Ce<sub>2</sub>O<sub>3</sub> fig 5 showed a broad peak which is mainly due to the big band gap of the oxide and two other broad peaks which is typical broad band emission of Ce<sup>3+</sup>, which is a transition of a 5d orbital to the 4f orbital. This 4f configuration yields two levels i.e. <sup>2</sup>F<sub>5/2</sub> and <sup>2</sup>F<sub>7/2</sub>. The emission occurs from the lowest crystal field component of the 5d<sup>1</sup> configuration to the above mentioned two levels of the ground state. In the emission of the doped ZrO<sub>2</sub>:Ce<sup>3+</sup>, the second of these double peak at 17600cm<sup>-1</sup> did not appear, perhaps due to the host lattice effect, but the peak at 16400cm<sup>-1</sup> is clearly seen in the result. A broad shoulder at 25200cm<sup>-1</sup> may be seen if the slit was narrowed. At 2200cm<sup>-1</sup> a peak is seen which coincide with that seen in pure ZrO<sub>2</sub> emission.



**Figure 4.** Emission spectra of ZrO<sub>2</sub>:Ce<sup>3+</sup> measured at 300k

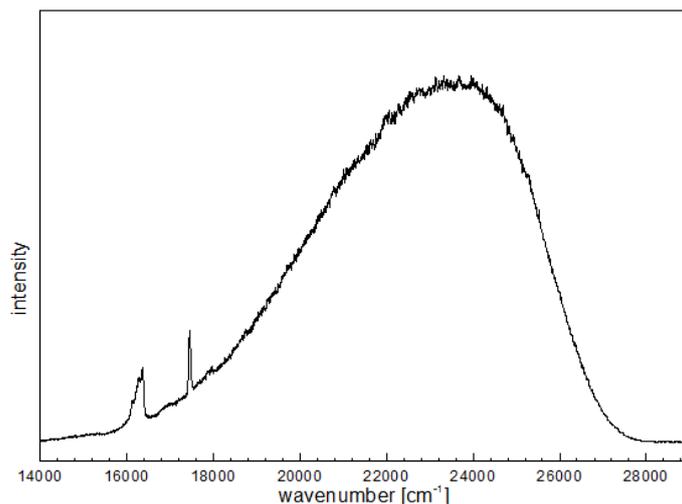


Figure 5 Emission Spectra of  $Ce_2O_3$  Measured at 300k

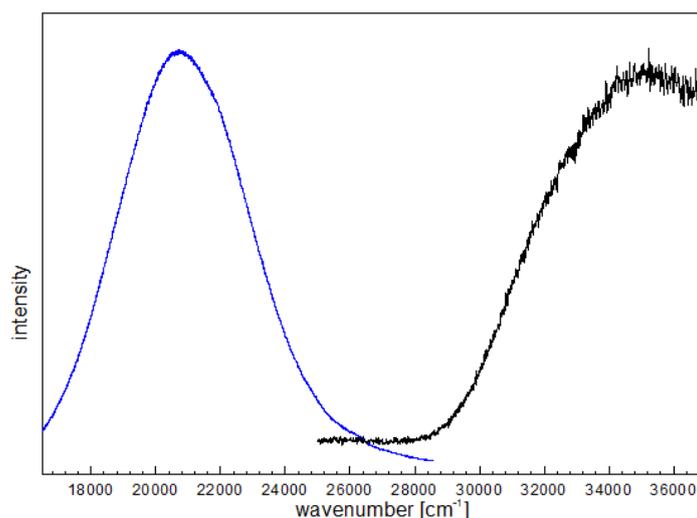


Figure 6 Emission (in blue) and Excitation (in black) spectra of  $ZrO_2(m)$  measured at 300k

#### IV. Discussion

The result obtained showed that the disruptive tetragonal transformation into monoclinic phase which occurs at  $1000^{\circ}C$  (or a range of  $800^{\circ}C$  to  $1200^{\circ}C$ ) must have occurred during the cooling. The transformation cubic-monoclinic is not so much as problematic as monoclinic-tetragonal- monoclinic transformation, hence the cubic could be obtained with much ease compared to the tetragonal phase. That means for the cubic phase, the solid solution formed with  $Y_2O_3$  is stable, which is Comparable with other result obtained by different researchers, one can conclude that what was obtained here is partially stabilized Zirconia. 3.4wt% and 2.4wt% of stabilizer was used by Bansai and Hever [4 & 5], which is relatively lower than what was used here. Other people recommended that the addition of small quantity of stabilizer to pure Zirconia will bring its structure in to tetragonal phase [6]. 4mol% of  $Y_2O_3$  used here appears to be high compared to values from some literature [7]. At temperature higher than  $1000^{\circ}C$  one could say the tetragonal phase is obtained, but to get this at room temperature is where the Problem lies. In particular, the stabilized Zirconia as obtained from the result of addition of 4mol% is a mixture of cubic and tetragonal phase.

**$ZrO_2$  Doped with  $Ce^{3+}$ .** As can be seen in fig 4, two broad peaks at  $22000cm^{-1}$  (454.5nm) and  $16400cm^{-1}$  (609nm) were obtained. From the literatures [8,9], the luminescence spectra of  $Ce^{3+}$  extends from  $20000cm^{-1}$  (500nm) to  $15384.6cm^{-1}$  (650nm), therefore the peak at 609nm can be attributed to  $Ce^{3+}$  doped in the  $ZrO_2$ . It can be seen from the spectra obtained from  $ZrO_2$  alone given in fig 6, that the broad peak in fig 4 is from  $ZrO_2$  and the small peak at  $16400 cm^{-1}$  from  $Ce^{+3}$ , although it is a little shifted to the right which could be the effect of the host lattice on  $Ce^{+3}$ . The broad shoulder seen at  $25200cm^{-1}$  may or may not come from the broad band gap of the oxide since this is at a higher energy than that seen in the  $Ce_2O_3$  spectra in fig 5. The intensity of the peak due to  $ZrO_2$  is very high compared to that due to the  $Ce^{3+}$ ; this can be as a result of the composition of the compound as only 1% of  $Ce_2O_3$  was added.

## V. Conclusion

From the results obtained, the modifications of ZrO<sub>2</sub> were successfully prepared, although mostly mixed phases were obtained, which could be improved upon in future research by reducing the stabilizer. This is in accordance with some literature, therefore with a little controlled amount of stabilizer used and cooling slowly the pure tetragonal phase can be prepared. The result of doping with Ce<sub>2</sub>O<sub>3</sub> showed that Ce<sup>3+</sup> was present in ZrO<sub>2</sub>. The spectra agree with literature to be due to Ce<sup>3+</sup>, as such if stabilised ZrO<sub>2</sub> is used as a host lattice for doping, it can be a good luminescence material.

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